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**Product Name: TPU 2180** 

Polyurethane Coated both sides membrane, Nylon fabric, Weathering Resistance.

End Use: Collapsible Fuel Tanks

Complies with: MIL-T-52983F and MIL-PRF-32233B.

Properties	Typical Characteristics	
Test & Method	English	Metric
Base Fabric	Nylon 1690 Den 13.9 [Oz/yd²]	Nylon 1880 Dtx 470 [gr/m²]
Total Weight ASTM D 751	35.3 [Oz/yd²]	1200 [gr/m²]
Breaking Strength - Strip ASTM D 751 method B - Dry	725 / 615 [lbs/inch]	6500 / 5500 [N/5 cm]
Breaking Strength - Strip ASTM D 751 method B - After Diesel Fuel (14 days @ 160°F)	615 / 520 [lbs/inch]	5500 / 4650 [N/5 cm]
Tear Strength - Single Rip ASTM D 751 method B, DIN 53356	70 / 70 [lbs]	320 / 320 [N]
Tear Strength - Double Rip ISO 4674	120 / 130 [lbs]	550 / 600 [N]
Tear Strength - Trapez DIN 53363	130 / 140 [lbs]	600 / 650 [N]
Coating Adhesion (HF welding) ASTM D 751 - Dry	50 / 50 [lbs/inch]	450 / 450 [N/5 cm]
Coating Adhesion (HF welding) ASTM D 751 - After Hydrolysis (14 days @ 160°F)	33 / 33 [lbs/inch]	300 / 300 [N/5 cm]
Coating Adhesion (HF welding) ASTM D 751 - After Hydrolysis (42 days @ 160°F)	30 / 30 [lbs/inch]	270 / 270 [N/5 cm]
Coating Adhesion (HF welding) ASTM D 751 - After Diesel fuel (14 days @ 160°F)	28 / 28 [lbs/inch]	250 / 250 [N/5 cm]
Cold Crack / Bend ASTM D 2136	-58°F	-50°C
Puncture Resistance ASTM D 751 (Screwdriver)	250 [lbs]	1150 [N]
Puncture Resistance Fed. Std. 101-2031	440 [lbs]	2000 [N]
Blocking Resistance ASTM D 751	#1	
Surface Resistivity ASTM D 257	$10^9 - 10^{11} [\Omega / \text{sq}]$	
Diffusion Rate with JP-8 & Diesel fuel As stated in Mil T 52983 Para. 4.5.2.12	$< 0.04 \text{ [oz/ft}^2/24\text{hr]}$ $< 12 \times 10^{-6} \text{ [}ft^3/ft^2/24\text{hr]}$	< 12.2 [gr/m²/24hr] < 3.7 [cm³/m²/24hr]